



RAMS-2005 24" CHEEK BENDER

Capacity 20 Ga. Mild Steel Maximum

OPERATION:

Place Cheek Bender unit in a position on the workbench so that there is sufficient clearance for bending the maximum size section. Be sure unit is placed so that the open end overhangs the table. When unit is in position, mount it to the workbench and place handles into desired position.

The shims are set to run a 1/4 flange. This can be changed by removing the four hex head bolts and sliding it to the desired position. The shim has two sets of dowel pin locating slots, which will allow you to adjust the flange length in 1/8" increments starting at 1/4" and going up to 1". This can be done with both the left and right sides if needed.

*See product video for more information.

MAINTENANCE:

Periodically, tighten all screws and bolts to ensure proper operation and performance.

FOR REPLACEMENT PARTS:

Please verify part number on our website and then call RAMS Sheet Metal Equipment at 262-925-8920.



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IMPORTANT ASSEMBLY INSTRUCTIONS:

IT IS NECESSARY TO FOLLOW THE INSTRUCTIONS BELOW FOR CORRECT HANDLE INSTALLATION.

- 1. REMOVE HANDLE.**
- 2. FIND DESIRED LOCATION.**
- 3. PUT SUPPLIED LOCTITE ON THREADS AND RE-INSTALL HANDLE USING WRENCH TO TIGHTEN.
*DO NOT TIGHTEN BY HAND ONLY.**

FAILURE TO FOLLOW THESE INSTRUCTIONS WILL RESULT IN THE HANDLE POSSIBLY SPINNING OUT AND BREAKING. *Handles are not covered by the warranty.

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