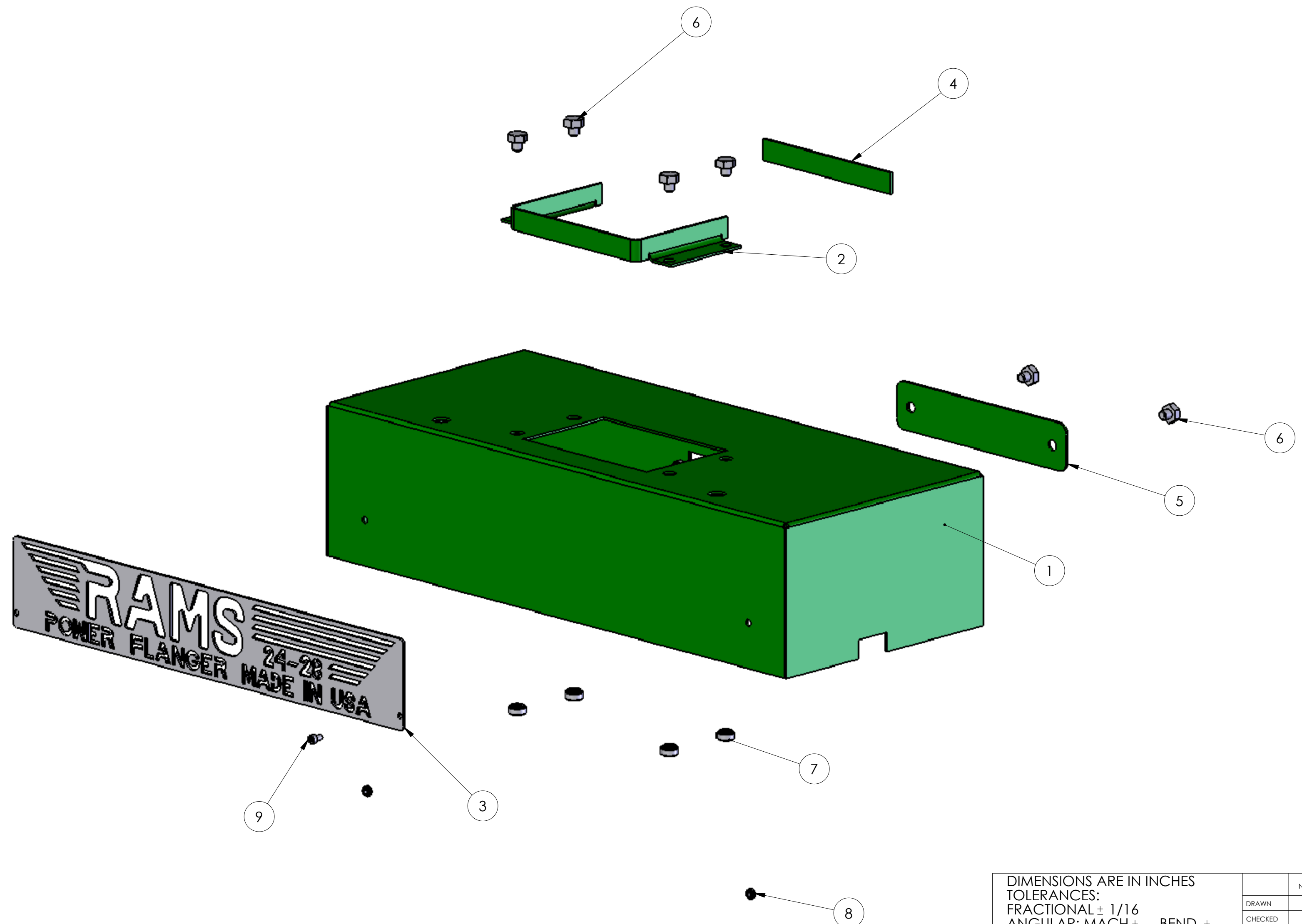


ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	2421-4-R	RETROFIT COVER
2	1	PF-1025-R	LOWER SHROUD
3	1	2421-3-R	LETTERS
4	1	PF-1028-R	LOWER SHROUD (BACK)
5	6	2421-5-R	1/4-20 x 1/4' LONG HEX BOLTS
6	1	2421-1	ACCESS COVER
7	6	2421-6-R	1/4-20 PEM NUT
8	2	2421-7-R	6-32 PEM NUTS
9	2	2421-8-R	91255A146



RAMS
POWER FLANGER 24-28
MADE IN USA

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

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	NAME	DATE
DRAWN	JAS	3/15/06
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

HORIZON SYSTEMS MACHINING
9121 58TH PLACE
KENOSHA, WI 53144
PH: 262-605-1122
FAX: 262-605-1198

MATERIAL		TITLE: RETROFIT ASSEMBLY	
FINISH		SIZE: C	DWG. NO.: RAMS-2003-R
DO NOT SCALE DRAWING		SCALE: 1:4	REV: A
		SHEET 2 OF 8	