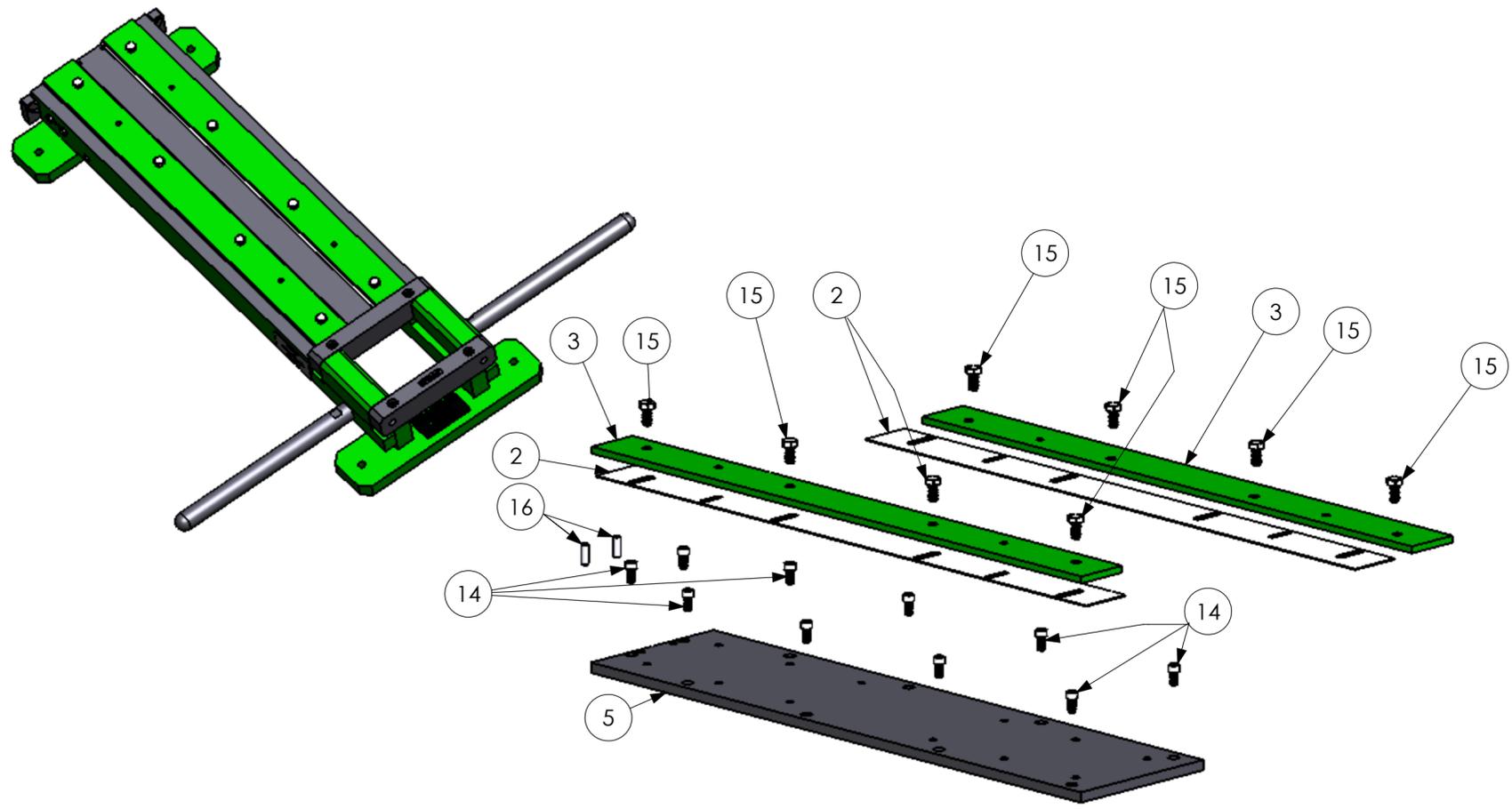
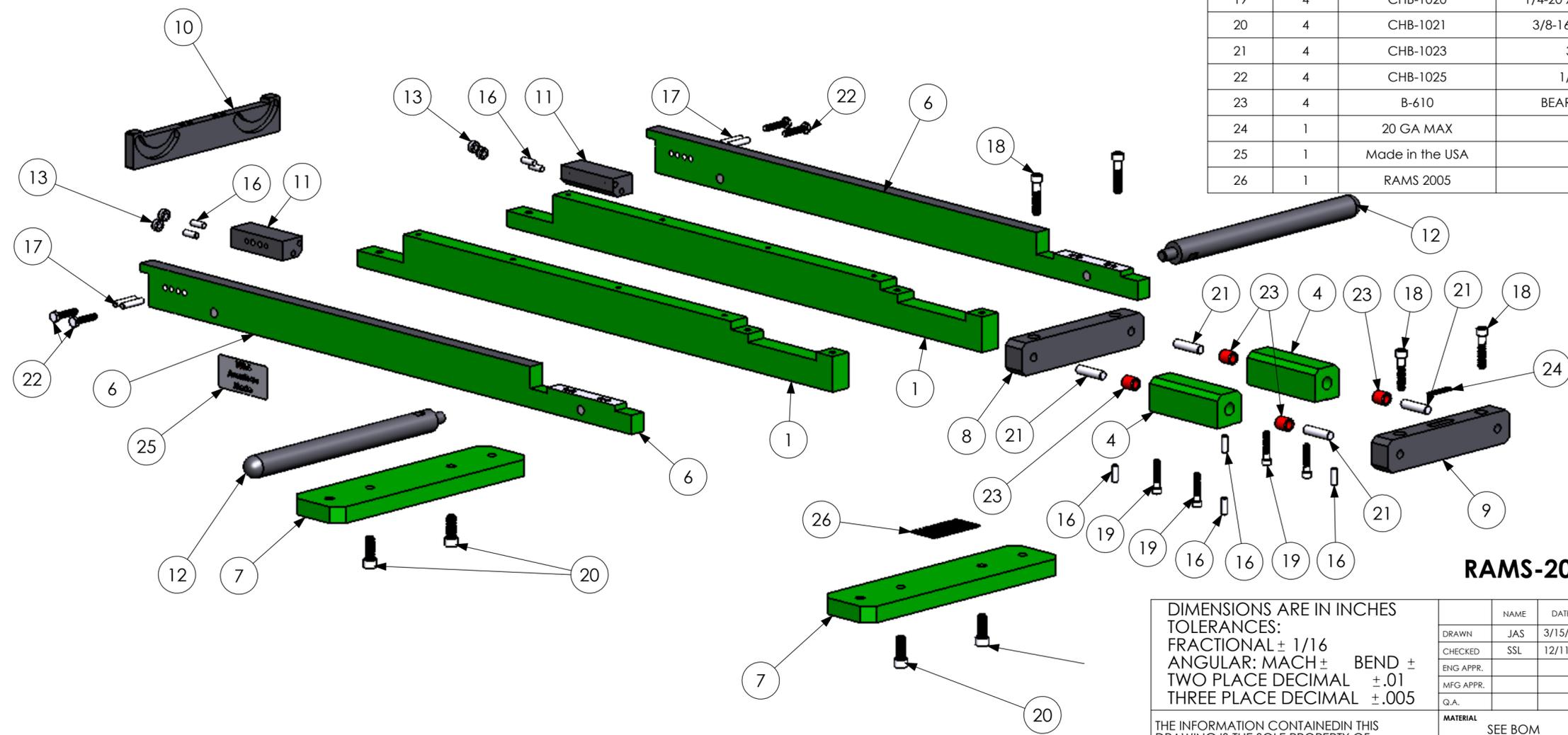


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	-	See Sheet1	-	-



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	CHB-1001	LEG
2	2	CHB-1002	BLADE
3	2	CHB-1003	TOP PLATE
4	2	CHB-1004	BEARING BLOCK
5	1	CHB-1005	MAIN PLATE
6	2	CHB-1006	BENDING BAR
7	2	CHB-1008	FOOT PAD
8	1	CHB-1009	PIN BLOCK
9	1	CHB-1009-001	PIN BLOCK W/CUTOUT
10	1	CHB-1010	SLOTTED PLATE
11	2	CHB-1011	PIN BLOCK
12	2	CHB-1013	LOWER HANDLE
13	4	CHB-1014	BEARING ROLLER
14	10	CHB-1015	1/4-20 X 1 1/2" LONG SOCKET HEAD CAP SCREW
15	8	CHB-1016	5/16-18 X 5/8" LONG HEX BOLT
16	10	CHB-1017	1/4" DIA X 3/4" LONG DOWEL PIN
17	4	CHB-1018	1/4" DIA X 1 1/4" LONG DOWEL PIN
18	4	CHB-1019	5/16-18 X 1 1/2" LONG SOCKET HEAD CAP SCREW
19	4	CHB-1020	1/4-20 X 1 1/4" LONG SOCKET HEAD CAP SCREW
20	4	CHB-1021	3/8-16 X 1" LONG SOCKET HEAD CAP SCREWS
21	4	CHB-1023	3/8" DIA X 1 1/2" LONG DOWEL PIN
22	4	CHB-1025	1/4-20 X 1 1/4" LONG HEX HEAD BOLT
23	4	B-610	BEARING 3.75" ID X .5563" OD X .625" LONG
24	1	20 GA MAX	LABEL, 20 GA MAX
25	1	Made in the USA	LABEL, MADE IN USA
26	1	RAMS 2005	SERIAL No. PLATE



RAMS-2005 24" CHEEK BENDER

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		<table border="1"> <tr><td>NAME</td><td>DATE</td></tr> <tr><td>DRAWN JAS</td><td>3/15/06</td></tr> <tr><td>CHECKED SSL</td><td>12/11/08</td></tr> <tr><td>ENG APPR.</td><td></td></tr> <tr><td>MFG APPR.</td><td></td></tr> <tr><td>Q.A.</td><td></td></tr> </table>	NAME	DATE	DRAWN JAS	3/15/06	CHECKED SSL	12/11/08	ENG APPR.		MFG APPR.		Q.A.		HORIZON SYSTEMS MACHINING 9121 58TH PLACE KENOSHA, WI 53144 PH: 262-605-1122 FAX: 262-605-1198
NAME	DATE														
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THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HORIZON SYSTEMS MACHINING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HORIZON SYSTEMS MACHINING IS PROHIBITED.		MATERIAL: SEE BOM FINISH: NONE DO NOT SCALE DRAWING	TITLE: CHEEK BENDER SIZE: C DWG. NO.: RAMS 2005 REV: F SCALE: 1:8 SHEET 2 OF 2												