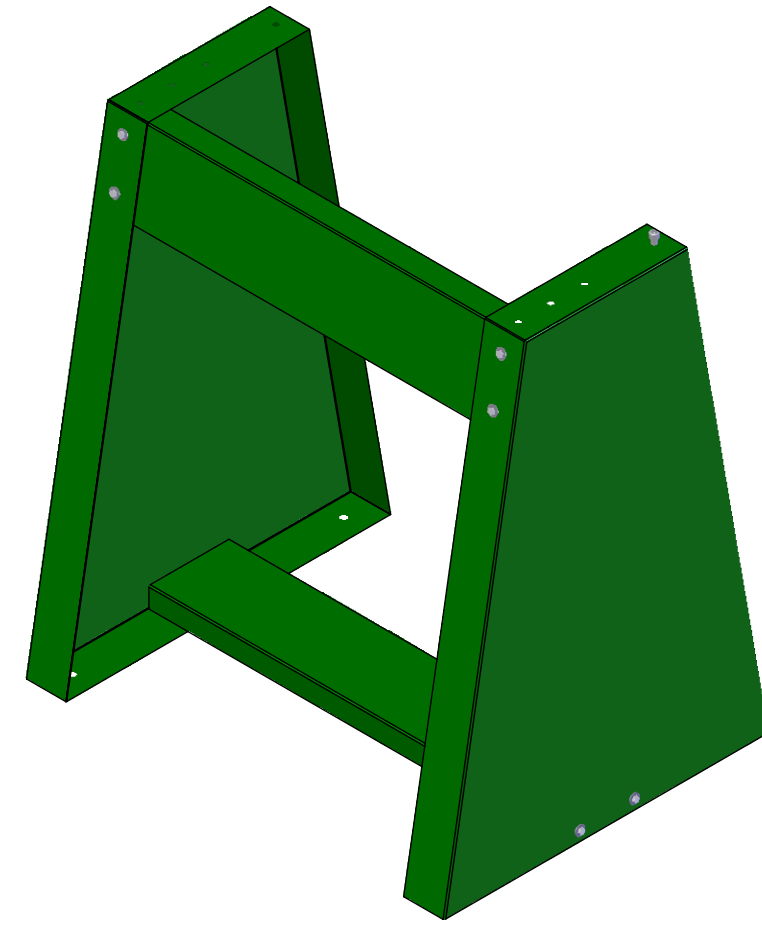
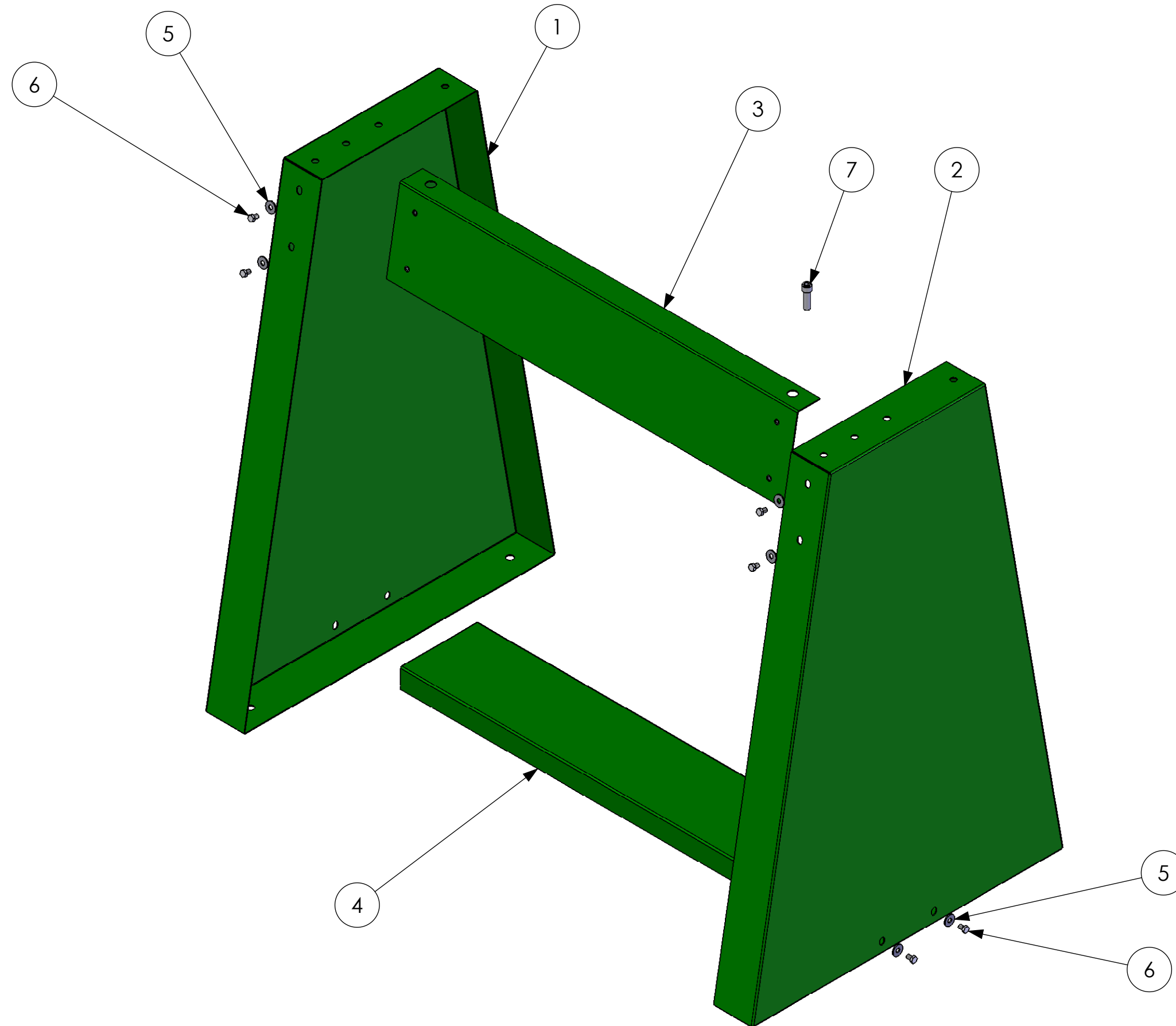


ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	CCBS-1001	RIGHT SIDE SUPPORT	1
2	CCBS-1002	LEFT SIDE SUPPORT	1
3	CCBS-1003	BACK PANEL SUPPORT ASSEMBLY	1
4	CCBS-1004	BOTTOM SUPPORT PANEL ASSEMBLY	1
5	WASHER-FLAT SS .25	WASHER-FLAT SS .25	8
6	HHCS CS .25-20 X .38	HH CAP SCREW, CS 1/4-20 X 3/8	8
7	HW-1053	SHCS, 3/8-16 X 1 1/4"	1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	ADDED HARDWARE TABLE	10/9/07	WAH



HARDWARE INCLUDED FOR MOUNTING MACHINES

QTY.=6 3/8-16 X 1 3/4" HHCS
 QTY.=6 3/8" HEX NUT
 QTY.=12 3/8" FLAT WASHER

RAMS-2009 CLEAT/CHEEK BENDER STAND

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	<table border="1"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN CR</td> <td>11-17-06</td> </tr> <tr> <td>CHECKED SSL</td> <td>12/16/08</td> </tr> <tr> <td>ENG APPR.</td> <td></td> </tr> <tr> <td>MFG APPR.</td> <td></td> </tr> <tr> <td>Q.A.</td> <td></td> </tr> </table>	NAME	DATE	DRAWN CR	11-17-06	CHECKED SSL	12/16/08	ENG APPR.		MFG APPR.		Q.A.		HORIZON SYSTEMS MACHINING 9121 58TH PLACE KENOSHA, WI 53144 PH: 262-605-1122 FAX: 262-605-1198	
	NAME	DATE													
	DRAWN CR	11-17-06													
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THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HORIZON SYSTEMS MACHINING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HORIZON SYSTEMS MACHINING IS PROHIBITED.	MATERIAL SEE BOM	TITLE: CLEAT AND CHEEK BENDER STAND													
FINISH SEE NOTES	SIZE C	DWG. NO. RAMS-2009 CLEAT-CHEEK BENDER STAND	REV B												
DO NOT SCALE DRAWING	SHEET 1 OF 1														