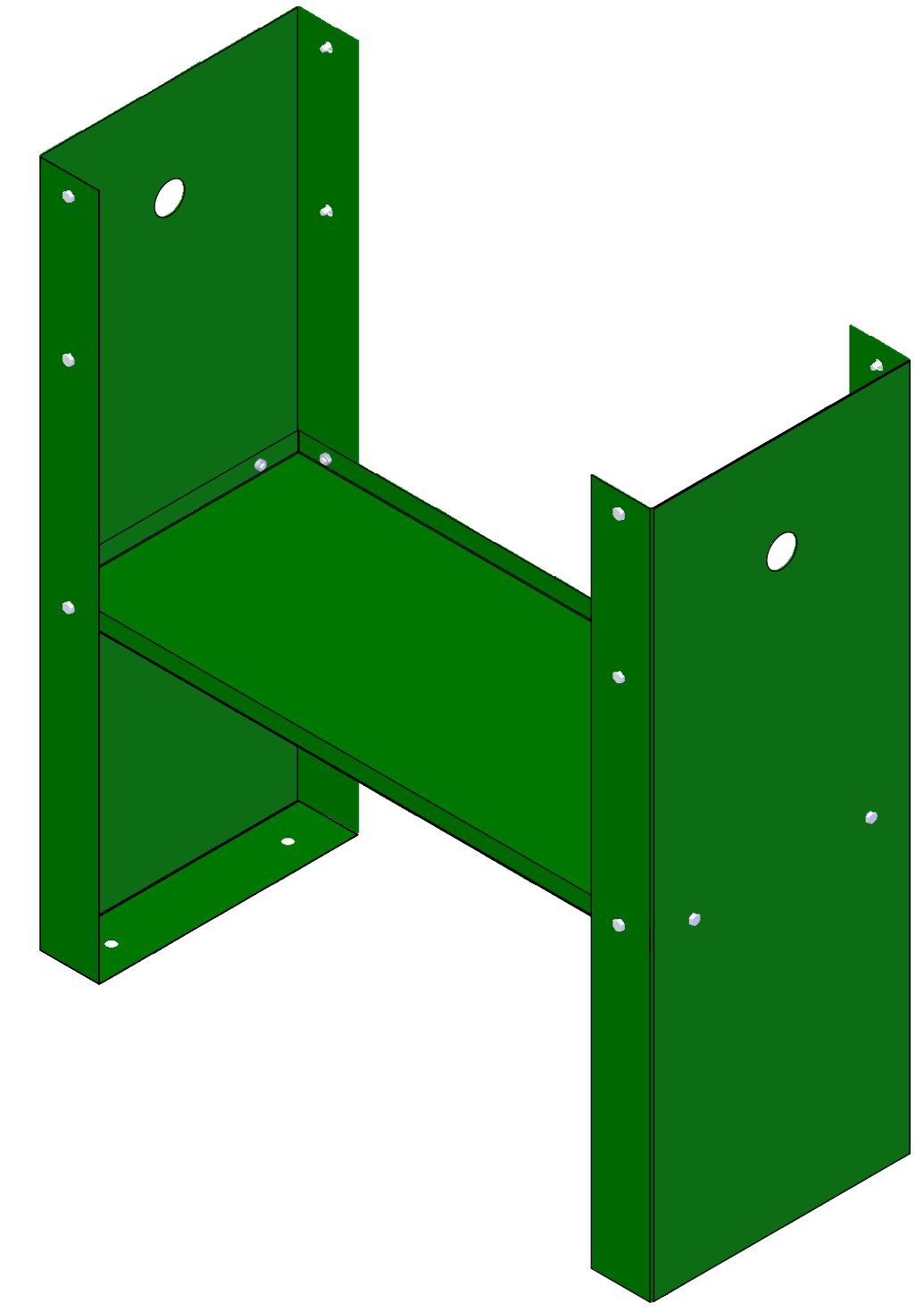
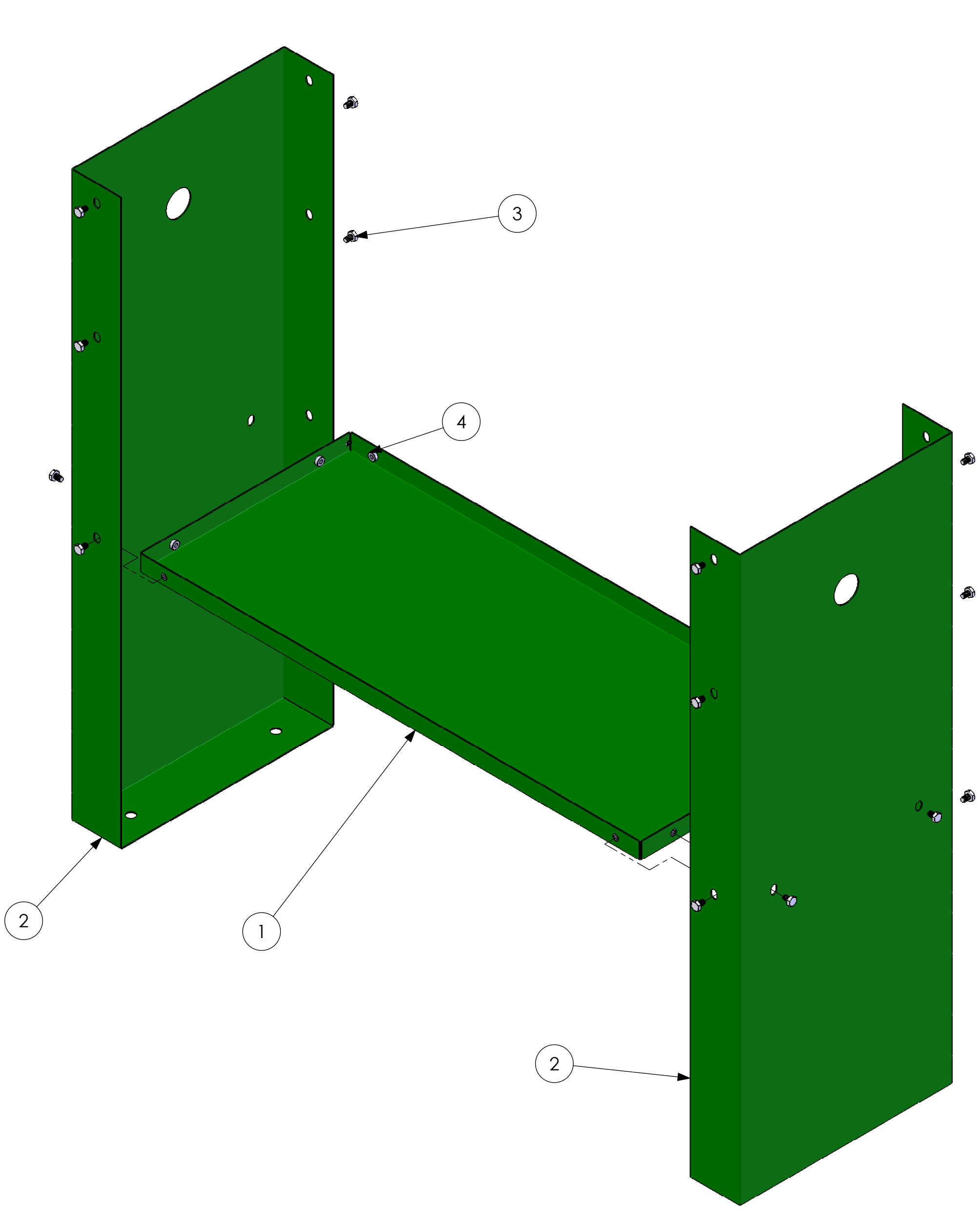


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	1/10/05	KRB



PITTSBURGH MACHINE

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	2419	BASE-SHELF
2	2	2418	BASE-SIDE PANEL
3	16	2419-H	1/4-20 X 3/8" HEX HEAD CAP SCREW
4	8	PEM S-0420-1-Z1	PEM NUT 1/4-20, MIN SHT THK .056"

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL $\pm 1/16$
 ANGULAR: MACH \pm BEND \pm
 TWO PLACE DECIMAL $\pm .01$
 THREE PLACE DECIMAL $\pm .005$

	NAME	DATE
DRAWN	KRB	01-10-05
CHECKED	SSL	12/15/08
ENG APPR.		
MFG APPR.		
Q.A.		

HORIZON SYSTEMS MACHINING
 9121 58TH PLACE
 KENOSHA, WI 53144
 PH: 262-605-1122
 FAX: 262-605-1198

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MATERIAL	16GA STEEL	TITLE:	PITTSBURGH STAND
FINISH	PAINTED	SIZE	DWG. NO.
		C	RAMS-2428-S
		SCALE: 1:4	REV
			A